SINGLE PHASE - Performance
Heat Exchanger : B25Tx80

Fluid Side 1 : Water
Fluid Side 2 : Water

Flow Type : Counter-Current

DUTY REQUIREMENTS		**Side 1**		**Side 2**
Heat load	kW		55.93	
Inlet temperature	°C	80.00		64.00
Outlet temperature	°C	64.99		75.00
Flow rate	kg/s	0.8888		1.213
Max. pressure drop	kPa	50.0		50.0
Thermal length		6.06		4.44

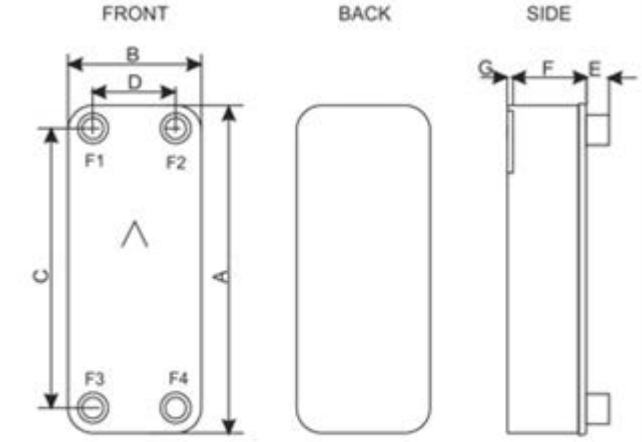
PLATE HEAT EXCHANGER		**Side 1**		**Side 2**
Total heat transfer area	m²		4.91	
Heat flux	kW/m²		11.4	
Mean temperature difference	K		2.48	
O.H.T.C. (available/required)	W/m²,°C		4610/4590	
Pressure drop -total*	kPa	7.06		12.5
- in ports	kPa	1.92		3.57
Port diameter	mm	24.0		24.0
Number of channels		39		40
Number of plates			80	
Oversurfacing	%		0	
Fouling factor	m²,°C/kW		0.001	
Reynolds number		1030		1320
Port velocity	m/s	2.01		2.74

PHYSICAL PROPERTIES		**Side 1**	**Side 2**
Reference temperature	°C	72.50	69.50
Dynamic viscosity	cP	0.391	0.407
Dynamic viscosity - wall	cP	0.399	0.400
Density	kg/m³	976.3	978.0
Heat capacity	kJ/kg,°C	4.193	4.191
Thermal conductivity	W/m,°C	0.6650	0.6627
Min. fluid temperature at wall	°C	64.49	
Max. fluid temperature at wall	°C		77.08
Film coefficient	W/m²,°C	9170	11100
Minimum wall temperature	°C	70.98	70.76
Channel velocity	m/s	0.103	0.137
Shear stress	Pa	10.8	18.7

SWEP International AB
Address **:Box 105, SE-261 22 Landskrona, Sweden www.swep.net**

Totals		**Side 1**	**Side 2**
Total weight empty	kg		16.4 - 18.8
Total weight filled	kg		24.9 - 27.3
Total weight (no connections)	kg		16.4 - 18.8
Hold-up volume, inner circuit	dm^3		4.33
Hold-up volume, outer circuit	dm^3		4.44
PortSize F1/P1	mm		24.0
PortSize F2/P2	mm		24.0
PortSize F3/P3	mm		24.0
PortSize F4/P4	mm		24.0
NND F1/P1	mm		27.0 and/or 18.0
NND F2/P2	mm		18.0 and/or 27.0
NND F3/P3	mm		27.0 and/or 18.0
NND F4/P4	mm		18.0 and/or 27.0
Carbon Footprint	kg		115

DIMENSIONS



This is a schematic sketch. For correct drawings please use the order drawing function or contact your SWEP representative.

A	mm	526 +/-2
B	mm	119 +/-1
C	mm	479 +/-1
D	mm	72 +/-1
E	mm	20 (opt. 45) +/-1
F	mm	183.20 to 187.20 +/-3%
G	mm	4 to 6 +/-1
R	mm	23

Disclaimer: Data used in this calculation is subject to change without notice. Calculation is intended to show thermal and hydraulic performance, no consideration has been taken to mechanical strength of the product. Product restrictions - such as pressure, temperatures and corrosion resistance- can be found in SWEP product sheets and other technical documentation. SWEP may have patents, trademarks, copyrights or other intellectual property rights covering subject matter in this document. Except as expressly provided in any written license agreement from SWEP, the furnishing of this document does not give you any license to these patents, trademarks, copyrights, or other intellectual property.

*Excluding pressure drop in connections.

SWEP International AB
Address **:Box 105, SE-261 22 Landskrona, Sweden www.swep.net**